

CIGARETTE SPECIFICATION

MANUFACTURING CENTER  
MARLBORO LTS 83MM REG FTB - CORK/WHITE TPG (RUSSIA) NEW ISO  
BRAND CODE-00690 (SUN)

EFFECTIVE DATE: 01/29/96  
USSR (Russia)

## APPLIES TO EXPORT FORMULAS:

430 431 435 439 440 441 442 443 444 445  
446 447 448 449 450 451 452 453 454 455  
497

CIGARETTE LENGTH : 83.0 MM NEW ISO TAR : 11.0 MG/CIGT 10.5 - 11.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 56.0 MM  
FILTER LENGTH : 27.0 MM  
TIPPING LENGTH : 31.000 MM  
TOTAL R.T.D. : 123 MM H2O  
DILUTION TARGET : 25.0 +/- 5.0 %

TIPPING PAPER : 62MM X 3500M CK/WHT SGLLS PPT KC236M2 12-472-D LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2088 61-493-A  
: NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0690 FILTER: B07670

2057689040

REASON FOR CHANGE : SPEC UPDATED TO REFLECT THE ADDITION OF EXPORT  
: FORMULA 455 (RUS TX STMP/SARLES). TIPPING ADHESIVE  
: UPDATED TO CURRENT STATUS. NO OTHER ADDITIONAL  
: CHANGES.

PREPARED BY : C. F. VEALEY PRINTING DATE : 1/29/96  
PREPARATION DATE : 1/29/96 PRINTING TIME : 9:26:37

APPROVED BY: Genia M. Busic SUPERCEDES SPECIFICATION DATED: 1/01/96